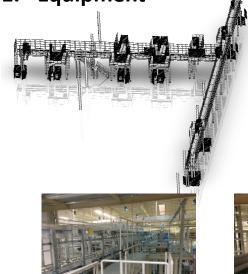


# **AUTOMATION PROJECT: Connection production to assembly**





### **Transportation system**

- Conveyor
- Turntable
- Lifter
- Carrier
- Connection to the warehouse equipment
- Connection to ERP





## 2. Fully automated Warehouse







### Warehouse/Production buffer

- Rack
- Stacker
- Housing
- Connection to conveyor system
- Connection to ERP system

# Comparison before and after implementation

#### **Before:**

- 12 Forklift
- 12 Operator
- High effort for safety training
- Manually warehouse control
- Manually production planning
- High effort for documentation

### After:

- 0
- 0
- 0
- 0
- 0
- 0



