

## Logistics. Key technology for efficient production

Logistics is one of the key aspects of effective production and also of production and supplier management.

- 1. Analysis of the product portfolio (products, dimensions, weights, etc.)
- 2. Throughput analysis
- 3. Space analysis
- 4. Material flow analysis
- 5. Incl. delivery and collection areas
- 6. Information flow analysis
- 7. Logistics solution: concept development based on 1-6
- 8. Detailed solution
- 9. Supplier selection
- 10. Installation
- 11. Implementation including commissioning and connection to the internal IT system
- 12. Integration of customers and suppliers into the logistics system

For new logistics centers, we can also plan and implement the facility / building and the necessary infrastructure





## Product design

The design defines up to 90% of the manufacturing and material costs.

Product design to production and resources can reduce costs significantly, sometimes by up to 40% and more.

The design, without changing the product function / properties, must be tailored to the existing resources, equipment, personnel and production capabilities of the company or supplier. Then the best result in terms of costs and quality can be achieved.

- 1. Analyze the manufacturing capabilities
- 2. Analysis manufacturing worker skills
- 3. Analysis of Product design and manufacturing drawings
  - Analysis the function of product
  - Analysis manufacturing tolerances
  - Checking drawing tolerances on the necessity to achieve the product function Analyze manufacturing processes
  - Tolerance chain calculation
- 4. Analysis of the manufacturing parts list
  - Material, Size, Quantity, etc.
- 5. Possible results:

Target of 20% cost reduction can be achieved while:

- 1. Changing the design
- 2. Modification of the production
- 3. Outsourcing of the production